





www.adeliolattuada.com

#### STRAIGHT-LINE EDGING MACHINES

AL M SERIES Recommended even for large-scale production of medium thickness sheets	16
TL SERIES  Recommended for large scale production of tempered glass and/or high-quality furnishing glass	22
TLR SERIES The most widely used by major manufacturers of stratified material for heavy duty construction	28
TLS SERIES  Recommended for glassmakers with considerable production of large sheets and high thicknesses	36

#### **DOUBLE-EDGERS**



#### **BETA SERIES**

Available in multiple different configurations, both in stand-alone and in line machine versions

46

#### STRAIGHT-LINE BEVELLING MACHINES



#### **GAMMA SERIES**

The widest range currently available in the market, it offers technical solutions capable of meeting any production need

56



#### **GAME CHANGING VALUES**

# more passion

Passion, technology, service: 40 years of made in Italy. Flexible solutions and high-quality.

Each customer can always count on our best resources, and each project stimulates our R&D to find fully customised solutions designed on individual production needs.

## more ambition

90% of production exported more than 3000 machines sold since 1978

We always strive to be a step ahead so as to offer our customers solutions capable of tangibly boosting the efficiency and quality of the production process.

## more automation

We are in a position to offer flexible and customised **new integration solutions**, with the following advantages: increasing the level of automation, flexibility, productivity, optimising production and cutting costs.

## more service

Proper maintenance helps keeping machines in optimal and efficient operating conditions all the time, their performance at maximum level ... and customers satisfied.

Manufacturing machines requiring the least and easiest maintenance has always been one of our strong points.

# more quality

We have set up an internal and external supply chain that ensures the highest standards of reliability.

We directly take care of the design, selection of suppliers and components; we monitor each processing step, regarding both electrical and mechanical; we study the programming and automation of the software.

# more internationality

**2017** marked the incorporation of LATTUADA NORTH AMERICA, INC., in Northwood (OH). The aim of this company is reinforcing our presence in the United States and providing any kind of pre and post sales service.

# more organisation

We address each project methodically,

following a structured workflow which ensures maximum quality and reliability. A streamlined and coordinated development where all steps are monitored to ensure the required results are achieved and on time.

# more technology

Industry 4.0 is the keyword

Thanks to a platform accessible by any device, Lattuada machines are getting smarter and more communicative by the day. This allows the manufacturer and the user to be connected all the time.

## more customer satisfaction

At Lattuada, customer satisfaction is our topmost objective.

The key factor lies in interpreting needs, striving towards winning solutions. Flexibility, production capacity and skills combine with an ever-guaranteed support aimed at providing supreme quality products and instant response times.





LNA provides all pre- and after-sale services directly from the United States, including a qualified and highly professional technical support service with longstanding experience in the glass-working machine industry.

This new company allows us to offer endless benefits to all our US customers:

- no more problems related to transportation issues;
- machinery are invoiced directly from the United States, eliminating the currency problem;
- specific services for the US market;
- technical support always available with no more time zone issues;
- spare parts are supplied directly from LATTUADA NORTH AMERICA.

Our solutions are working all over the world.

Since 2017 we operate in the USA through LATTUADA NORTH AMERICA based in Northwood (Ohio).

A precise corporate choice to stay close to our customers by offering top quality services and products specifically designed for a demanding and competitive market that requires compliance to specific standards.

# 90+

#### countries where we are present

We are an international company: today our machines are working in 90 countries.



#### agents worldwide

Find our agents worldwide.



#### MADE IN LATTUADA INTEGRATED SOLUTIONS, TO MEET ALL YOUR NEEDS

# THE WORLD OF LATTUADA

#### **INDUSTRY 4.0 SOLUTIONS**

Are you ready for the fourth industrial revolution? We can support you in the streamlining of production processes by offering high-tech solutions to digitise, connect, monitor, manage and optimise data in real time.



#### **STONE WORKING SOLUTIONS**

We know the specificities of stone processing. This is why we can design with you the perfect machine to process marble, stone and synthetic and composite materials.



# COMPLEMENTARY GLASS PROCESSING SOLUTIONS

Do you need to drill or process corners? We can provide a complete range of horizontal drilling machines and automatic radius and straight corners grinding machines.

- > corners grinding machines
- > horizontal drilling machines



# SPECIAL MACHINES SOLUTIONS

Do you have any special needs? Out-of-standard processes? Do you treat composite materials? That's not a problem. We can find the most suitable solution for you and customise our machines to ensure you get the flexibility you need.



#### GRINDING SOLUTIONS

Our strength, always. A variety of solutions taking the shape of a wide range of machines: more than 40 models that can be specifically configured to ensure maximum productivity.



- > edging machines
- > double-edgers
- > bevelling machines





#### **WASHING SOLUTIONS**

For more than 15 years we have been studying and providing solutions for glass washing. We offer a full range of high-tech, vertical washing machines that are easy to use and maintain.



#### AUTOMATION AND ROBOTICS SOLUTIONS (CYBERAL)

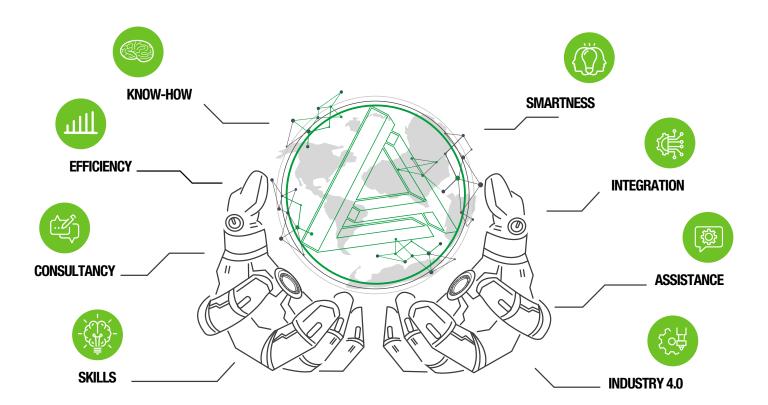
We are constantly formulating solutions to operate at the highest levels of automation, making the most of integration with robotics to increase productivity and reduce costs.



#### A CHOICE THAT GIVES YOU MORE

#### CYBERAL, AUTOMATION AND INTERCONNECTION FOR A TRULY INTEGRATED INDUSTRIAL PRODUCTION

Robots, automation, integration, Industry 4.0: glass processing steps into a new era. Those who opt for advanced solutions and technology can count on an effective competitive edge. Right from today, Adelio Lattuada will by your side to help you achieve this new production and flexibility goal through CYBERAL.





#### **KNOW-HOW**

#### We are your partner in automation.

For more than 5 years we have dedicated internal resources and major investments in designing and building solutions that integrate robots and automation to support our glass processing machines.



#### **CONSULTANCY**

#### Beyond the offer, consultancy.

A single global consultant partner for your current and future needs. Thanks to a powerful simulation software, we can key in standard production data and values of your workday and compare them with those obtained from a presumed use of robots.



#### **SMARTNESS**

#### **Customised and smart machines.**

We are committed towards making machines more automated and smarter by installing state of the art devices and sensors.



#### **ASSISTANCE**

#### Training e assistenza, dovunque siate.

Our teams are ready to give you appropriate training and technical support you may need, through our hotlines. Whether regarding the machine or the applications, you have a far-reaching network of agents and dealers at your disposal in every corner of the globe.



#### **SKILLS**

#### One application, one solution.

Thanks to world-class collaborations and supplies, our solutions gain in effectiveness and efficiency year by year.

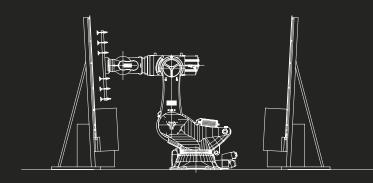


#### INTEGRATION

#### More targeted than ever before.

The more machines are integrated with each other through specially studied software, the greater their efficiency and productivity. We are working on getting rid of repetitive manuals and combining control operations.

# PERFECT SYNERGY NEW INTEGRATED. FLEXIBLE AND CUSTOMISED SOLUTIONS WITH THE FOLLOWING ADVANTAGES



**CYCLE TIME** 

The robot is ready for the next glass in just 10 seconds. **INTEGRATION** 

Full integration with the machines of the line (edging and washing machines).

**SIMPLICITY** 

Simple and one-point programming of thickness, speed, robot program (90/180°).

**SPECIAL APPLICATIONS** 

Digital ammeters and

polishing wheels automatic

Special applications for very small/large glasses.

SOLUTIONS FOR AUTOMATING ACTIVITIES AND INCREASING PRODUCTION FLEXIBILITY

Robots and integrations require machines with greater automation and so we added some features to the list of optionals, including:

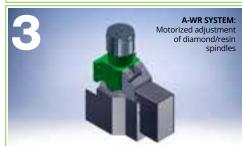
- motorized recovery of the wear of diamond wheels
- automatic recovery of the wear of polishing wheels
- automatic adjustment of pressure and speed depending on the set/detected glass thickness
- managing work steps through the touch-screen panel
- remote assistance and support
- data-logging and IOT

Touch-screen

operator panel







**SOLUTIONS FOR TRANSFORMING** PRODUCTION AND BECOMING A SMART FACTORY

An approach that deeply changes the production process by implementing enabling technologies: a leap you can already take into the future through Adelio Lattuada products.

As a matter of fact, thanks to the PLM IOT i-Like Machines software, besides connecting machines to each other so as to monitor them constantly, we also provide clear data through an interface that is intuitive and easy to use.

#### THIS WILL ALLOW YOU TO:

- monitor production cycle in real time
- receive alerts in case of malfunctions
- optimise plant availability and production
- plan maintenance works
- reduce failures and downtime
- view machine use data and report records

#### THE WIDEST LINE AVAILABLE IN THE MARKET

# GRINDING SOLUTIONS

- > STRAIGHT-LINE EDGING MACHINES
- > DOUBLE-EDGERS
- > STRAIGHT-LINE BEVELLING MACHINES





# performing

high loading capacity, jumbo thicknesses

Our machines can carry sheets weighing up to 1,500 Kg and machine thicknesses measuring up to 100 mm.



## productive

smart technology

Automation is an ever-important factor: combining the need for providing high-quality products, without jeopardising flexibility while increasing productivity and cutting costs all at once.



## reliable

low maintenance required

We commit towards achieving excellence by making precise choices: saying no to makeshift solutions. We have set up an internal and external supply chain that ensures the highest standards of reliability.





As our core business since our foundation, the Lattuada's offering includes more than 40 models of **straight-line edging machines**, **double-edgers** - which come in several different configurations - **and straight-line bevelling machines** suitable to meet any production need.



## flexible

#### customised configurations

Our machines are custom-made, to give you more.
Consisting of an excellent base structure, they can be configured to meet your needs.



#### **smart**

#### simplicity of use

Easily accessible sophisticated technology: this is our approach when it comes to building machines.



### excellent

#### top performance

Thanks to our know-how developed and perfected in 40 years of research and activity in grinding, we - at Lattuada - design and manufacture machines that guarantee maximum processing end quality.



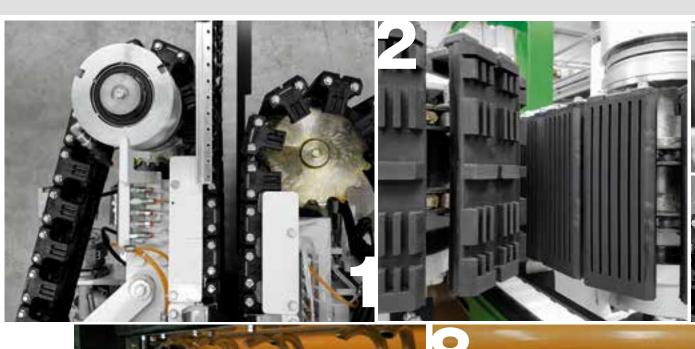


# STRAIGHT-LINE EDGING MACHINES

**TECHNICAL DETAILS** 

Our strength, ever.

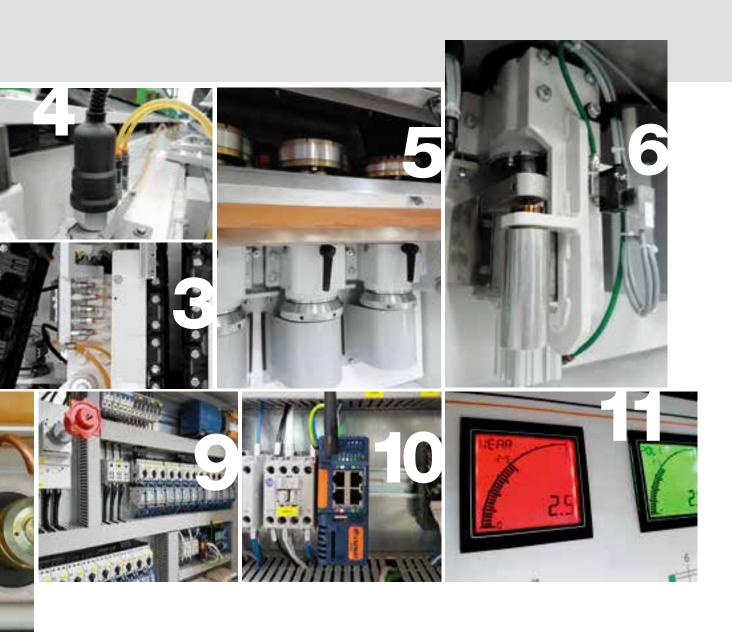
A variety of solutions that take the form of a wide range of machines: more than 40 models that can be specifically configured to ensure maximum productivity.







- 1 2 Conveyor with support pads.
- 3 4 Automatic **lubrication system**.
- 5 6 Lattuada spindles: a unique solution for the motion transmission.
- 7-8 Copper pipes for cooling the wheels and the internal of the spindle tank.
- 9 10 Electrical system with supreme quality components, compliant with the UL/CSA standards too. IE3 high efficiency motors.
  - **Digital ammeters** with an automatic polishing wheels wear detection system.



# SERIES

# RECOMMENDED EVEN FOR LARGE-SCALE PRODUCTION OF MEDIUM THICKNESS SHEETS

Having been conceived and manufactured using some of the technological solutions adopted for the larger series of edging machines, such as the assembly of the same spindles, AL M edging machines can handle high production levels.

These details contribute towards increasing their useful life, while simultaneously reducing the required maintenance.











3 - 20/25 mm 1/8 - 3/4 / 1 " 2000 - 2600 mm 78.7 - 102.4 " 2400 - 3000 mm 94.5 - 118.1 " 400 Kg - 150 Kg/m 881 lbs - 8.4 lbs/ " 700 Kg 1,543 lbs

#### STRAIGHT-LINE EDGING MACHINES AL M SERIES

# ALL YOU NEED TO KNOW

# How flexible and modular are they?

- · Possibility to mount a resin wheel spindle
- Possibility to integrate the OT 300 washing machine model

# Which are the processing control tools?

- Electric board integrated in the control panel
- Motor current absorption ammeter
- Removal adjustment on the inlet conveyor
- Machine's data and maintenance panel

# Which components of the machine allow achieving high performance?

- Conveyor without bearing, consisting of pads of a special material, fixed on precision chains
- Mechanical system for adjusting the opening of the conveyor
- · Variation of the conveyor speed by means of the inverter
- Automatic lubrication of all rotating parts

# How can I achieve higher quality?

- · Liquid cerium oxide for greater processing quality
- Lattuada spindles: a unique solution that guarantees low vibrations, robustness and limits maintenance for supreme quality







**AL M SERIES 6**|**8**|**9**|**10** 



Electronic straight-line edging machines for processing the **flat edge with arris** 

ALT SERIES 4|6|6 TF



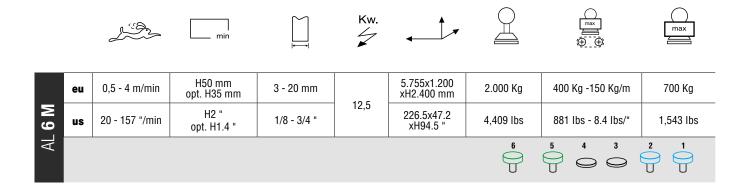
Peripheral straight-line edging machines for processing the pencil edge, OG or flat edge with arris



Electronic straight-line edging machine with variable angle between 0 and 45°

# 6|8|9|10

# Electronic straight-line edging machines for processing the **flat edge with arris**



	eu	0,5 - 4 m/min	H50 mm opt. H35 mm	3 - 25 mm	15	6.100x1.200 xH3.000 mm	2.200 Kg	400 Kg -150 Kg/m	700 Kg
8	us	20 - 157 "/min	H2 " opt. H1.4 "	1/8 - 1 "	15	240.2x47.2 xH118.1 "	4,850 lbs	881 lbs - 8.4 lbs/"	1,543 lbs
AL						8	7 6 ————————————————————————————————————	5 4 3	2 1

	eu	0,5 - 4 m/min	H50 mm opt. H35 mm	3 - 25 mm	17	7.750x1. xH3.000		2.40	0 Kg	400 F	〈g - 150	Kg/m	70	0 Kg
<b>W</b> 6	us	20 - 157 "/min	H2 " opt. H1.4 "	1/8 - 1 "	17	305.1x4 xH118.		5,29	1 lbs	881	lbs - 8.4	lbs/"	1,54	13 lbs
AL	Ava	ailable also with ceriu	m oxide equipment			9	8	7	6	5	4	3	2	1

	eu	0,5 - 4 m/min	H50 mm opt. H35 mm	3 - 25 mm	10.5	7.750x1.200 xH3.000 mm	2.400 Kg	400 Kg - 150 Kg/m	700 Kg
10 1	us	20 - 157 "/min	H2 " opt. H1.4 "	1/8 - 1 "	18,5	305.1x47.2 xH118.1 "	5,291 lbs	881 lbs - 8.4 lbs/"	1,543 lbs
AL					6	10 9 8	7 6	5 4 3	2 1

LEGEND

















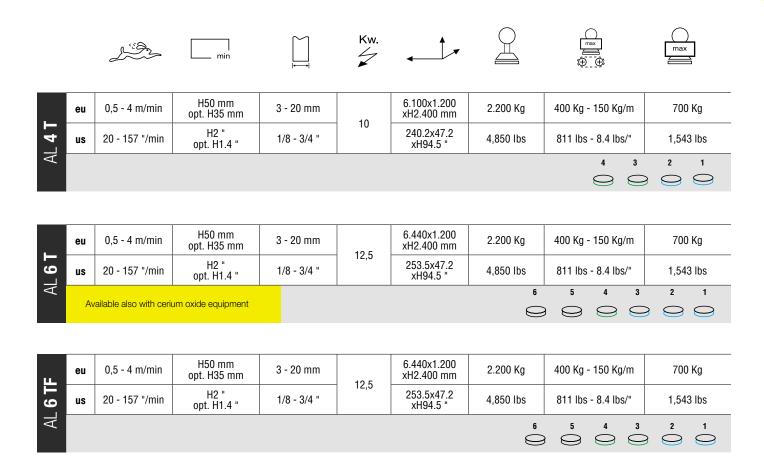




## **ALT** SERIES

# 4|6|6 TF

Peripheral straight-line edging machines for processing the **pencil edge**, **OG or flat edge with arris** 



#### **AL M AV** SERIES

7

Electronic straight-line edging machine with **variable angle between 0 and 45°** 



















a
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7
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⋖

eu	0,5 - 4 m/min	H85 mm opt. H60 mm	0 - 45°	3 - 25 mm	16	7.750x1.200 xH3.000 mm	2.400 Kg	400 Kg	- 150 K	g/m	7	00 Kg
us	20 - 157 "/min	H3.3 " opt. H2.4 "	opt. 0 - 60°	1/8 - 1 "	10	305.1x47.2 xH118.1 "	5,291 lbs	811 lbs	s - 8.4 lb	os/"	1,5	543 lbs
							7 6	5	4	3	2	1



























#### RECOMMENDED FOR LARGE SCALE PRODUCTION OF TEMPERED GLASS AND/OR HIGH-QUALITY FURNISHING GLASS

Thanks to the reinforced guides and higher pads, TL edging machines can bear greater weight as compared to the previous series. This makes them particularly flexible, given that they can process from glass sheets featuring major thicknesses to small glass strips, up to a minimum of 35 mm in height.











3 - 30 mm 1/8 - 1/2 " 2600 mm 102.4 " 3100 mm

800 Kg - 200 Kg/m 1,763 lbs - 11.2 lbs/ " 1.600 Kg 3,527 lbs

#### STRAIGHT-LINE EDGING MACHINES TL SERIES

# ALL YOU NEED TO KNOW

# How flexible and modular are they?

- Possibility to integrate the OT 300 washing machine model
- Front adjustment of the rear arris
- · Dubbing device

# Which are the processing control tools?

- Motor current absorption ammeter
- Removal adjustment on the inlet conveyor
- Machine's data and maintenance panel, greater and with more functions

# Which components of the machine allow achieving high performance?

- Conveyor without bearing, consisting of pads made of special material, fixed on a double precision chain
- · Mechanical system for adjusting the opening of the conveyor
- · Variation of the conveyor speed by means of the inverter
- Automatic lubrication of all rotating parts
- Inlet and outlet conveyor pneumatic clutch
- Longer pads for greater stability of the glass
- Oil system with end of line pressure switch

# How can I achieve higher quality?

- · Liquid cerium oxide for greater processing quality
- Lattuada spindles: a unique solution that guarantees low vibrations, robustness and limits maintenance for supreme quality
- Possibility to mount a resin wheel spindle





# TL SERIES 10|10 C|11



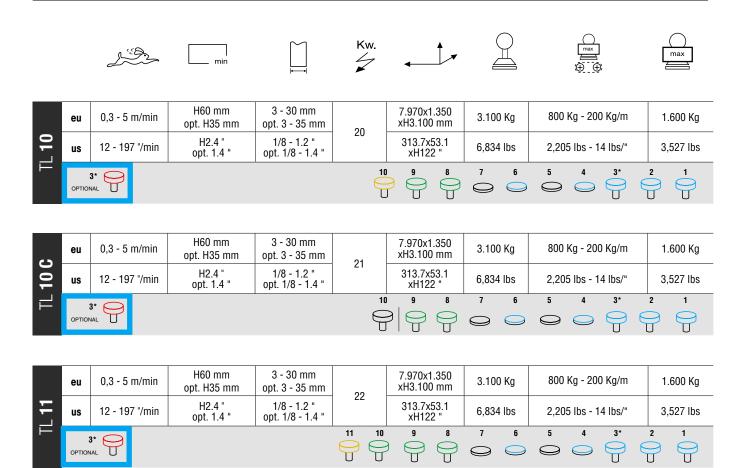
Electronic straight-line edging machines for processing the **flat edge with arris** 





# 10 10 C 11

# Electronic straight-line edging machines for processing the **flat edge with arris**





















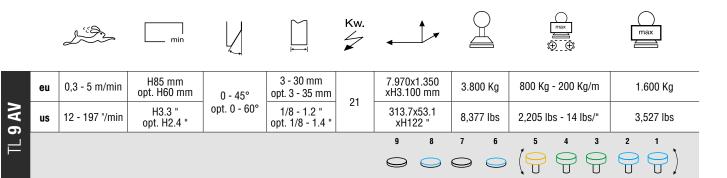






# **9 AV**

# Electronic straight-line edging machine with variable angle between 0 and 45°

















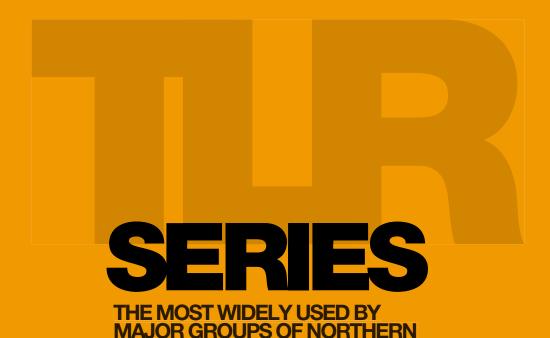












**EUROPE AND USA** 

Designed for glassmakers handling major volumes of large sheets and high thicknesses for heavy duty construction, or for supreme quality works at high speed.











3 - 35 / 50 / 55 mm 1/8 - 1.4 / 2 / 2.2 " 2.600 mm / 3.000 mm 102.3 / 118.1 2 " 3.100 mm / 3.700 mm 122 / 145.6 " 1.000 Kg - 250 Kg/m 2,205 lbs - 14 lbs/ " 2.000 Kg 4,409 lbs

#### STRAIGHT-LINE EDGING MACHINES TLR SERIES

# ALL YOU NEED TO KNOW

# How flexible and modular are they?

- Possibility to mount a resin wheel spindle
- Possibility to integrate the OT 300 washing machine model
- Brushes for washing the conveyor

# Which are the processing control tools?

- Digital ammeters with an automatic system for detecting the wear of polishing wheels
- Removal adjustment on the inlet conveyor
- Machine's data and maintenance panel, greater and with more functions
- Glass detection IP67 ultrasonic sensor
- Inlet and outlet conveyor pneumatic clutch

# Which components of the machine allow achieving high performance?

- Conveyor without bearing, consisting of pads made of special material, fixed on a double precision chain
- Mechanical system for adjusting the opening of the conveyor
- · Variation of the conveyor speed by means of the inverter
- Automatic lubrication of all rotating parts
- · Oil system with end of line pressure switch
- PAR-AL: device for processing parallelograms

# How can I achieve higher quality?

- · Liquid cerium oxide for greater processing quality
- Lattuada spindles: a unique solution that guarantees low vibrations, robustness and limits maintenance for supreme quality
- Up to 9 wheels in the mitering section for processing big miters





# TLR SERIES 8 TF|9 DD|10 C|10 C DD|11|11C 11DD|12|13|13 C|14 C



Electronic straight-line edging machines for processing the **flat edge with arris** 



# TLR AV SERIES 10|11|11C|11C DD |13C|14C|16C

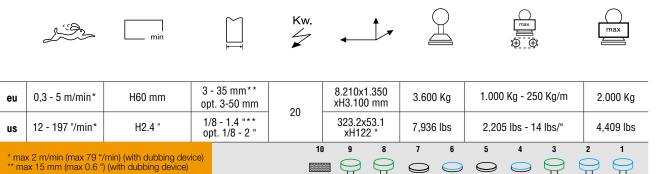


Electronic straight-line edging machine with variable angle between 0 and 45°

TLR 9 DD

# 9 DD 10 C 10 C DD 11 11 C

Electronic straight-line edging machines for processing the **flat edge with arris** 



ပ	eu	0,3 - 5 m/min	H60 mm opt. H35 mm	3 - 35 mm opt. 3 - 50 mm	21	8.210x xH3.10		3.100	) Kg	1.000	) Kg - 25	50 Kg/m	2	2.000 Kg
R 10	us	12 - 197 "/min	H2.4 " opt. 1.4 "	1/8 - 1.4 " opt. 1/8 - 2 "	21	323.2x xH12		6,834	1 lbs	2,20	5 lbs - 1	4 lbs/"	4	1,409 lbs
当					10	9	8	7	6	5	4	3	2	1
						99	0				9		9	

DD	eu	0,3 - 5 m/min*	H60 mm	3 - 50 mm**	- 22	8.510x1 xH3.100		4.000	) Kg	1.000	Kg - 25	0 Kg/m	2	.000 Kg
O C	us	12 - 197 "/min*	H2.4 "	1/8 - 2 "**	22	335x5 xH12		8,818	3 lbs	2,20	5 lbs - 1	4 lbs/"	4	,409 lbs
TLR 1			/min) (with dubbing dev b) (with dubbing device)		11 10	9	8	7	6	5	4	3	2	1

	eu	0,3 - 5 m/min	H60 mm opt. H35 mm	3 - 35 mm opt. 3 - 50 mm	22	8.210x1 xH3.100		3.100	) Kg	1.000	Kg - 25	60 Kg/m	2	.000 Kg
R 11	us	12 - 197 "/min	H2.4 " opt. 1.4 "	1/8 - 1.4 " opt. 1/8 - 2 "	22	323.2x xH12		6,834	lbs	2,205	5 lbs - 1	4 lbs/"	4,	409 lbs
≓	3* OPTION	IAL U			11 10	9	8	7	6	5	4	3*	2	1

ပ	eu	0,3 - 5 m/min	H60 mm opt. H35 mm	3 - 35 mm opt. 3 - 50 mm	22	8.210x1 xH3.100		3.100	Kg	1.000	Kg - 25	0 Kg/m	2.	000 Kg
R 11	us	12 - 197 "/min	H2.4 " opt. 1.4 "	1/8 - 1.4 " opt. 1/8 - 2 "	22	323.2x5 xH122		6,834	lbs	2,205	5 lbs - 1	4 lbs/"	4,	409 lbs
	3* OPTION	NAL			11 10	9	8	7	6	5	4	3*	2	1















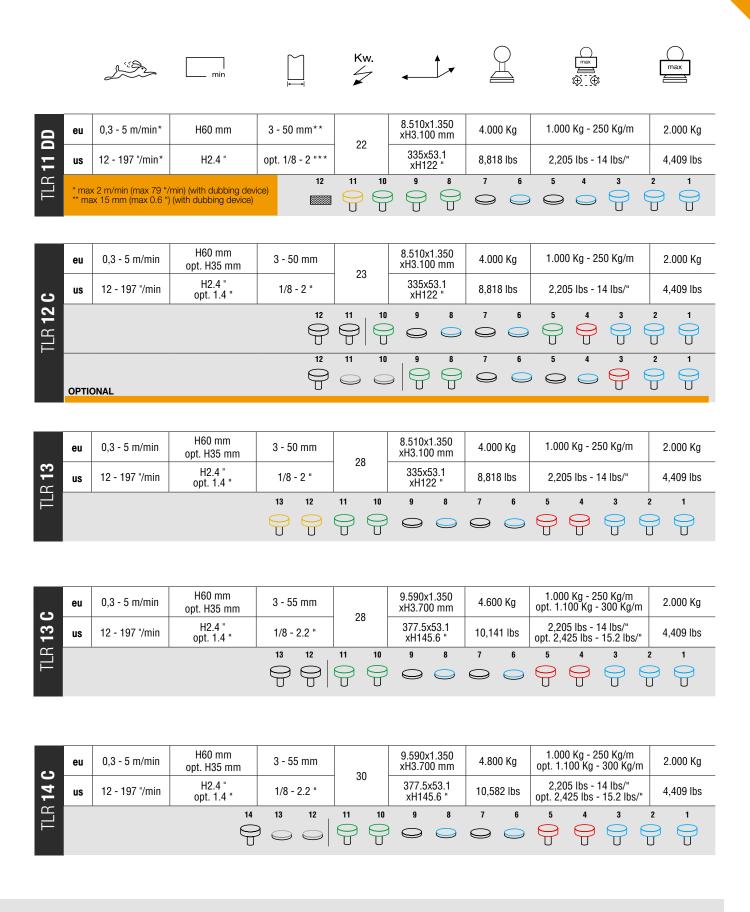




LEGEND

# 11 DD | 12 | 13 | 13 C | 14 C

Electronic straight-line edging machines for processing the **flat edge with arris** 



















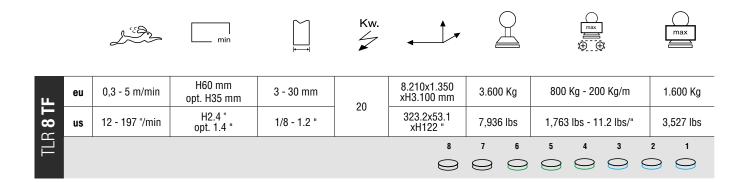






# **8 TF**

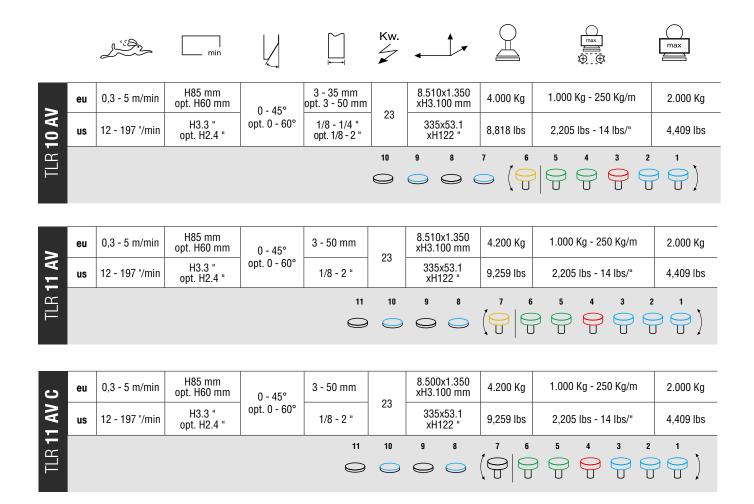
Peripheral straight-line edging machines for processing the pencil edge, OG or flat edge with arris



#### **TLR** AV SERIES

# 10|11|11C

Electronic straight-line edging machine with **variable angle between 0 and 45°** 



















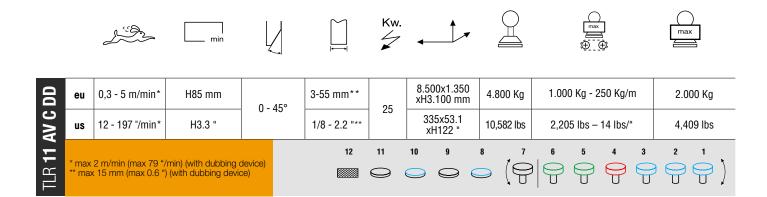






# 11 C DD | 13 C | 14 C | 16 C

# Electronic straight-line edging machine with variable angle between 0 and 45°



ပ	eu	0,3 - 5 m/min	H85 mm opt. H60 mm	0 450	3-55 m	nm	00	9.590x1.350 xH3.700 mm	4.800 Kg	1.000 Kg - 250 Kg/m opt. 1.100 Kg - 300 Kg/m	2.000 Kg
13 AV	us	12 - 197 "/min	H3.3 " opt. H2.4 "	0 - 45°	1/8 - 2	.2 "	28	377.6x53.1 xH145.6 "	10,582 lbs	2,205 lbs – 14 lbs/" opt. 2,425 lbs - 15.2 lbs/"	4,409 lbs
TLR 1					13	12	11	10 9	8 7	6 5 4 3	2 1

ပ	eu	0,3 - 5 m/min	H85 mm opt. H60 mm	0 - 45°	3 - 55 mm	30	10.020x1.750 xH3.700 mm	5.700 Kg	1.000 Kg - 250 Kg/m opt. 1.100 Kg - 300 Kg/m	2.000 Kg
4 AV	us	12 - 197 "/min	H3.3 " opt. H2.4 "		1/8 - 2.2 "	30	394.5x68.9 xH145.6 "	12,566 lbs	2,205 lbs – 14 lbs/" opt. 2,425 lbs - 15.2 lbs/"	4,409 lbs
TLR 1				6	14 13 12	11	10 9	8 7	6 5 4 3	2 1

ပ	eu	0,3 - 5 m/min	H85 mm opt. H60 mm	0 - 45°	3 - 55 mm 1/8 - 2.2 "			34	10.370x1.750 xH3.700 mm		6.800 Kg		1.000 Kg - 250 Kg/m opt. 1.100 Kg - 300 Kg/m				2	2.000 Kg	
6 AV	us	12 - 197 "/min	H3.3 " opt. H2.4 "						408.3x68.9 xH145.6 "		14,991 lbs		2,205 lbs – 14 lbs/" opt. 2,425 lbs - 15.2 lbs/"				4,409 lbs		
TLR 1			16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	













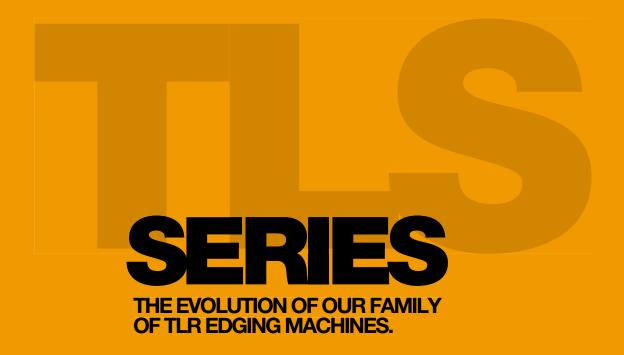












Thanks to some structural changes, mainly due to the application of new pads and reinforced guides, the models of this series are capable of carrying sheets weighing up to 1,500 Kg (on the conveyor) and processing sheets with thickness up to 100 mm.











3 - 55 / 60 / 80 /100 mm 1/8 - 2.2 / 2.4 / 3.1 / 3.9 " 3.000 mm 118.1 " 3.700 mm 145.6 " 1.100 Kg - 300 Kg/m 2,425 lbs - 15.2 lbs/ " 2.200 Kg 4,850 lbs

#### STRAIGHT-LINE EDGING MACHINES TLS SERIES

# ALL YOU NEED TO KNOW

### How flexible and modular are they?

- Possibility to mount a resin wheel spindle
- Possibility to integrate the OT 300 washing machine model

### Which are the processing control tools?

- Digital ammeters with an automatic system for detecting the wear of polishing wheels
- Removal adjustment on the inlet conveyor
- Managing all work steps through a touch screen operator panel
- Inlet conveyor independent drive means
- · Glass detection IP67 ultrasonic sensor
- Inlet and outlet conveyor pneumatic clutch

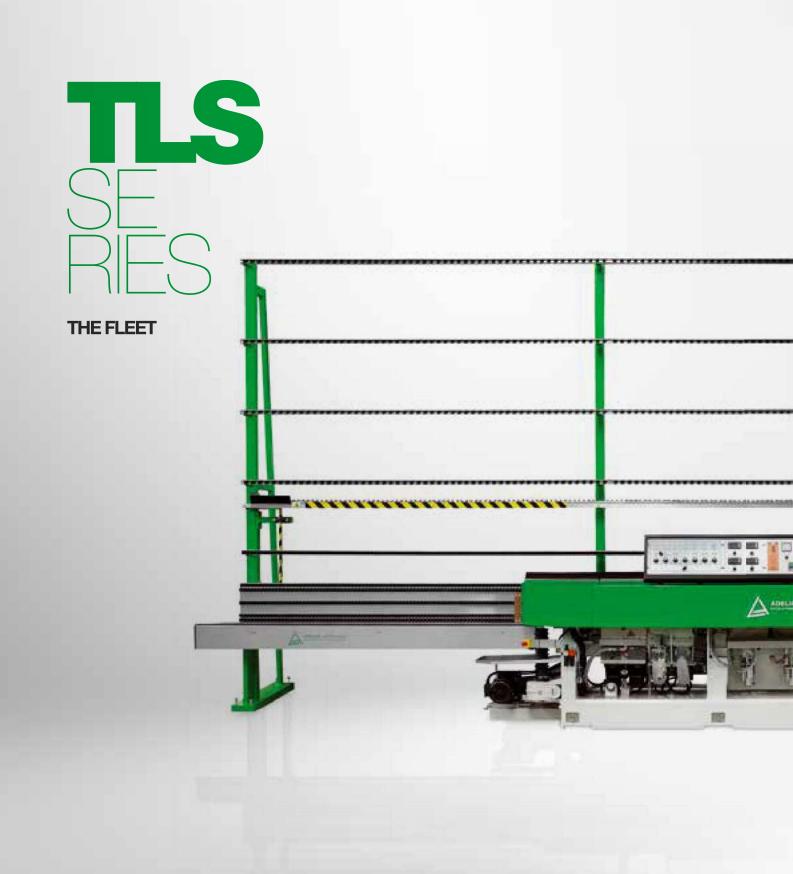
# Which components of the machine allow achieving high performance?

- Conveyor without bearing, consisting of pads made of special material, fixed on a double precision chain
- Mechanical system for adjusting the opening of the conveyor
- · Variation of the conveyor speed by means of the inverter
- Automatic lubrication of all rotating parts
- PAR-AL: device for processing parallelograms

# How can I achieve higher quality?

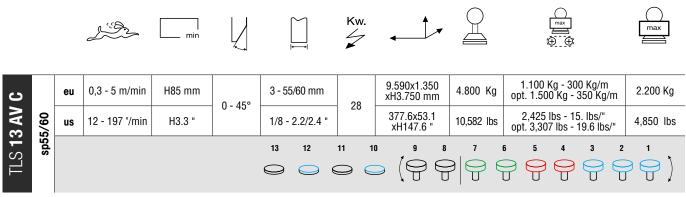
- · Liquid cerium oxide for greater processing quality
- Lattuada spindles: a unique solution that guarantees low vibrations, robustness and limits maintenance for supreme quality
- Brushes for washing the conveyor

























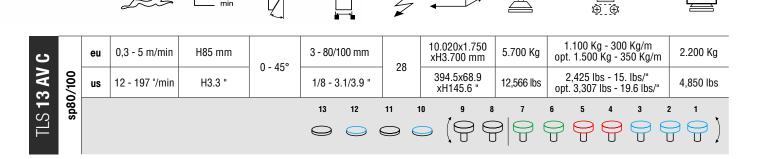












TLS 15 AV C	sp60/80/100	eu	0,3 - 5 m/min	H85 mm	0 - 45°	3 - 60/80/100 mm			7.300 Kg	1.100 Kg - 300 Kg/m opt. 1.500 Kg - 350 Kg/m	2.200 Kg
		us	12 - 197 "/min	H3.3 "		1/8 - 2.4/3.1/3.9 "	32	408.3x68.9 xH145.6 "	16,093 lbs	2,425 lbs - 15.2 lbs/" 3,307 lbs - 19.6 lbs/"	4,850 lbs
				(	15 14	13 12	11 1	9 8	7	6 5 4 3	1

















felt cup wheel







polishing arris wheel

diamond arris wheel

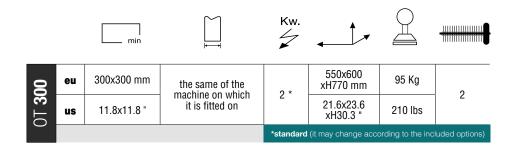


# **ACCESSORIES**

STRAIGHT-LINE EDGING MACHINES



The washing machine applied to the edging machines and bevelling machines outlet conveyor allows the complete cleaning and drying of the processed edges of the glass sheets.



**PAR-AL**: device for processing parallelogram-shaped glasses.



LOOK AT THE DEVICE AT WORK

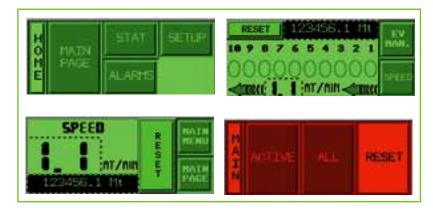




**The only one in the market** capable of guaranteeing constant monitoring of the various functions of the machine through different control methods.

### **BASIC 3.4** "

Machine's data and maintenance information panel





### **INTERMEDIATE 7.0** "

Information panel provided with additional functions with respect to the basic one



#### ADVANCED 10.4 "

Panel for the control and management of all work steps



# DOUBLE EDGERS

### **TECHNICAL DETAILS**

Series of double-edgers for processing the flat edge with arris, available in several different configurations, **both in the stand-alone and in line machine version**.

They come with an automatic glass squaring and centring system as well as a colour touch screen, designed and made so as to **facilitate and simplify the operator's task**.









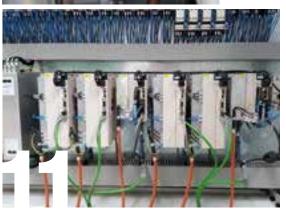
- Possibility of adding **a dubbing device** on each side.
- Washing and drying (blower) the exiting sheets.
- 3 Pressing, squaring and centring system.
- 4 Orientable control panels at the inlet of the machine (stand-alone machine).
- 5 Brushless motors and reduction gears by **high-quality suppliers**.
- 6 Wheel change from outside the machine.
- **Two-level** transfer.
- 8 Belts available in the version for **Low-E glasses too**.
- 9 Anti-crush safety elements.
- 10 Automatic intermediate bar **for large glasses**.
- 11 Internal of the panel.













SUPER HIGH PRECISION IN ORDER TO GUARANTEE PROCESSING QUALITY AND ACCURACY, AS WELL AS DIMENSIONAL TOLERANCES ON THE CORNERS.

The main strong points of our double-edgers lie in the modern technology applied, high-quality electronic control, sensor devices and automation components. This translates into an adjustment and positioning simplicity and speed making them particularly recommended for small production batches.









3 - 20/25 mm 1/8 - 3/4 / 1 " 190 mm 7.4 " (others upon request) 4.200 mm 165 " (others upon request) 0,5 - 6 m/min 20 - 236 "/min

#### **DOUBLE-EDGERS BETA SERIES**

# TO KNOW

## How flexible and modular are they?

- Belts available in the version for Low-E glasses too
- · Possibility of adding a dubbing device on each side
- Automatic intermediate bar for large glasses

# Which are the processing control tools?

- Orientable control panels at the inlet of the machine
- eWON remote assistance: quick, simple and reliable
- Glass loading management control system
- Control pulpit with touch screen panel
- Wheel change from outside the machine

# Which components of the machine allow achieving high performance?

- No need of power zero at the start: machine operative all the time and right away
- · Lattuada spindles: a unique solution that guarantees low vibrations, robustness and limits maintenance for supreme quality
- Two-level transfer

### How can I achieve higher quality?

- Pressing, squaring and centring system
- Washing and drying (blower) the exiting sheets
- High precision positioning











# BETA SERIES

THE FLEET

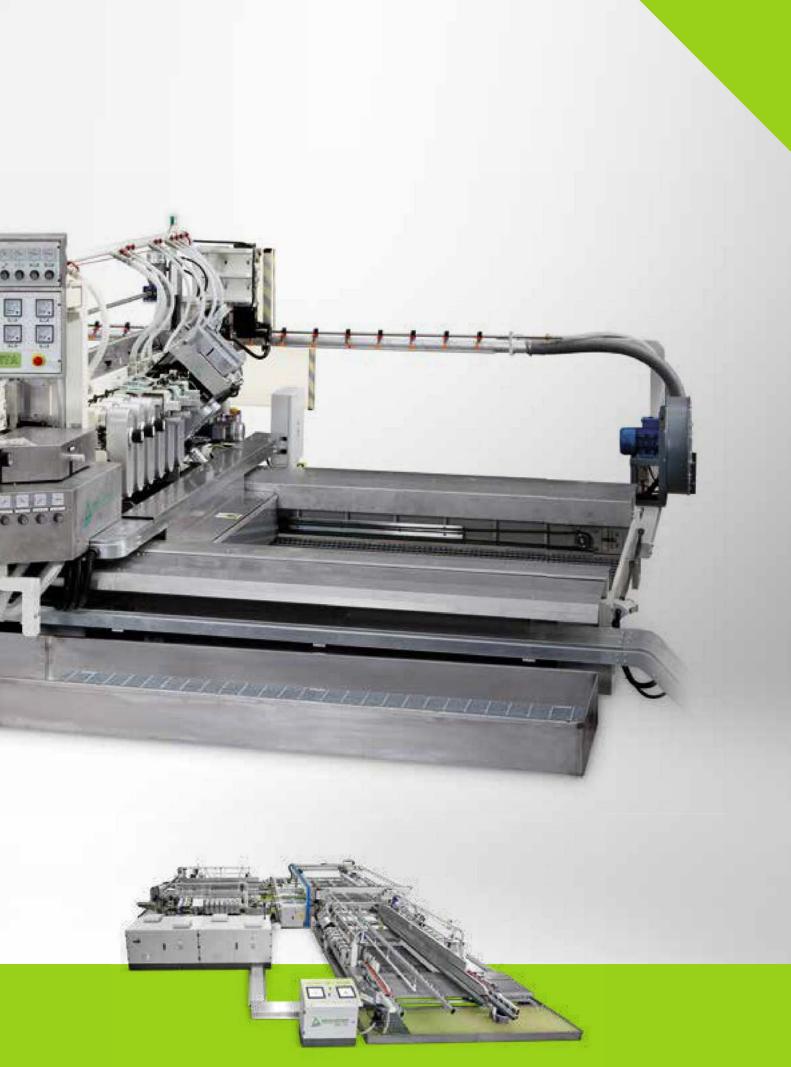


**BETA SERIES** 8 10 11

### **Double-edgers**

for processing the flat edge with arris





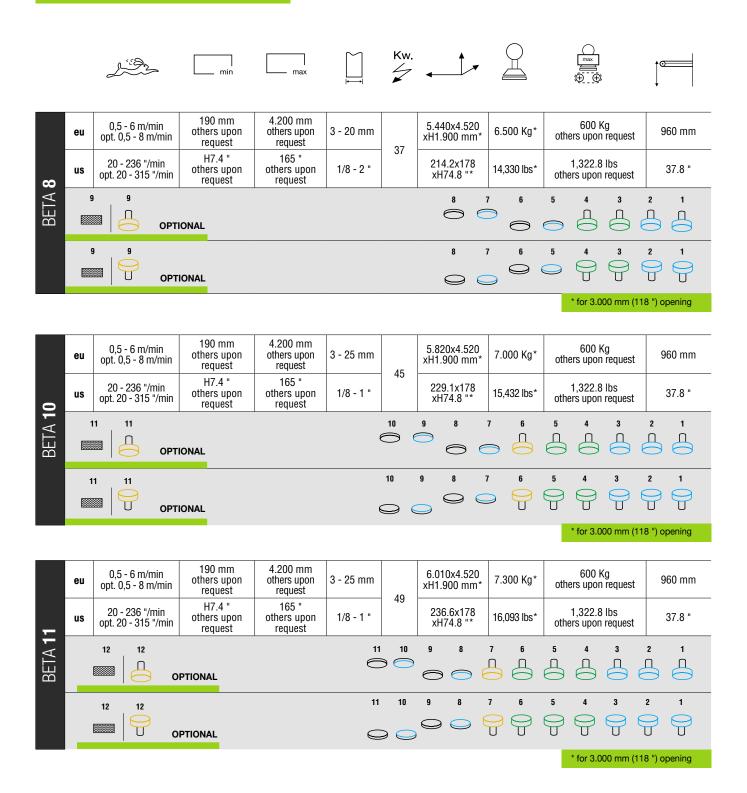
# 8 10 11

### **Double-edgers**

for processing the flat edge with arris

#### STAND-ALONE AND IN LINE MACHINES

#### WITH DIFFERENT CONFIGURATIONS













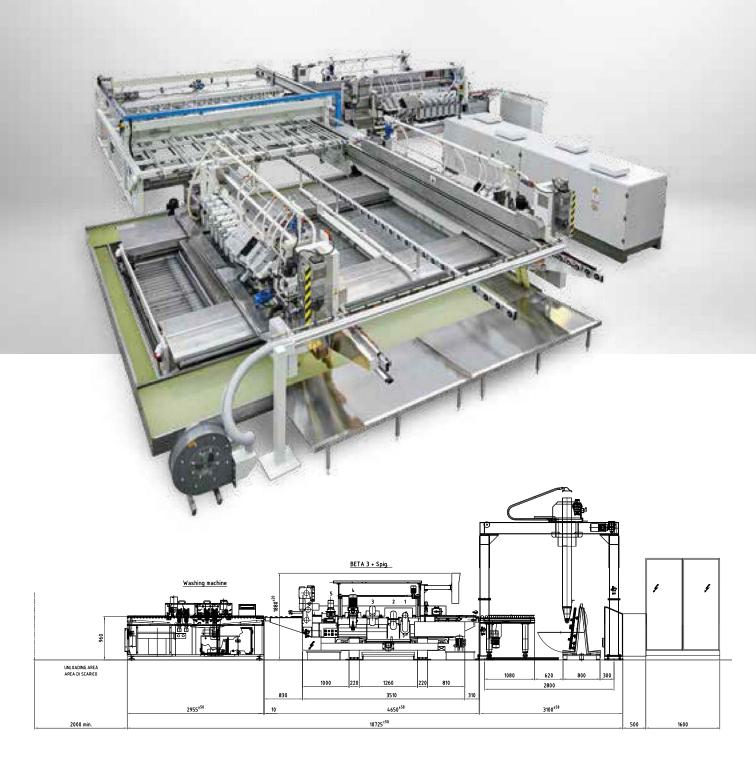


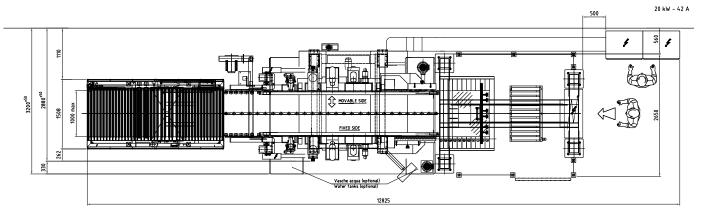


















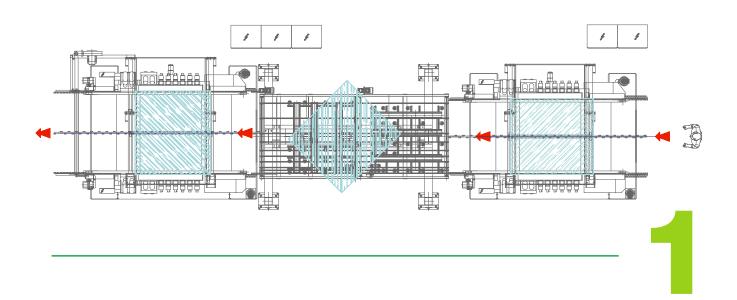


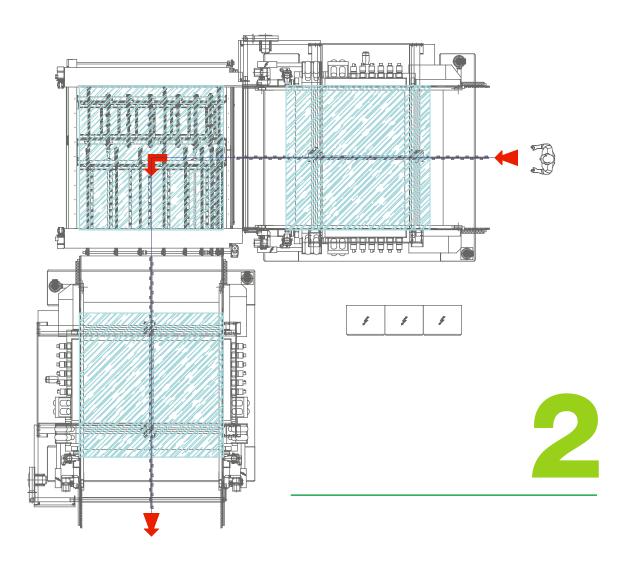


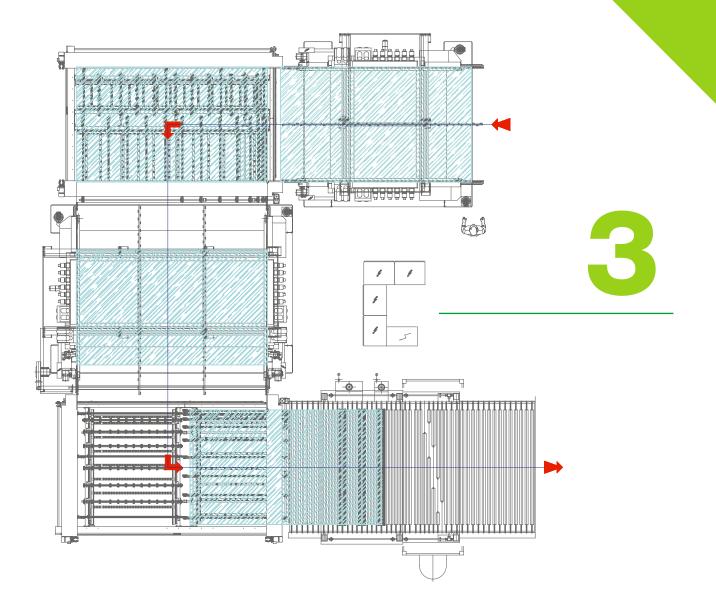


# CONFIGURATIONS

### **DOUBLE-EDGERS LINES**









### **TYPES OF AVAILABLE TRANSFERS**

- with rollers and belts
- with two levels
- piece-turning device with suction cups
- combined and customised solutions

# STRAIGHT-LINE BEVELLING MACHINES

### **TECHNICAL DETAILS**

Bevelling has always considered the most complex edging operation.

This is why Lattuada manufactures very precise and accurate bevelling machines, renowned for their reliability, low maintenance and duration over time.



- 1 Numerous wheel configurations available, even customised.
- 2 Quick and simple wheel change.
- 3 Managing all work steps through a **touch screen operator panel**
- 4 **Ease of adjustment** when moving from one processing type to the next.
- 5 Small piece processing system.
- 6 OT 300 washing machine.
- 7 Motor absorption **digital ammeters**.
- 8 Pads washing **rotary brush**.
- 9 **Automatic** lubrication.
- Variation of the conveyor speed by **means of the inverter**.
- 11 The Gamma 614 model features 4 felts: high processing speed and quality!





### THE WIDEST RANGE CURRENTLY AVAILABLE IN THE MARKET, IT OFFERS TECHNICAL SOLUTIONS CAPABLE OF MEETING ANY PRODUCTION NEED

From GAMMA 7, for medium/small productions, also including GAMMA 8, which combines the versatility of a small machine with the capacity of processing on sizeable productions, even thanks to the three felts it is provided with, we go all the way to the "elder sisters": recommended for glassmakers in need of machines capable of operating at high speeds and with utmost quality level.











3 - 20 / 25 mm 1/8 - 3/4 / 1 " 2.000 / 2.600 mm 78.7 / 102.3 " 2.450 / 3.100 mm 96.5 / 122 " 500 Kg - 150 Kg/m 1,102 lbs - 8.4 lbs/ "

mechanical

# STRAIGHT-LINE BEVELLING MACHINES GAMMA SERIES

### ALL YOU NEED TO KNOW

## How flexible and modular are they?

- Numerous wheel configurations available, even customised
- Possibility to integrate the OT 300 washing machine model
- Quick and simple wheel change
- Small piece processing system

# Which are the processing control tools?

- Managing all work steps through a touch screen operator panel
- · Variation of the conveyor speed by means of the inverter

# Which components of the machine allow achieving high performance?

- Mechanical system for adjusting the opening of the conveyor
- Ease of adjustment when moving from one processing step to the next
- Pads washing rotary brush

### How can I achieve higher quality?

- Liquid cerium oxide for greater processing quality
- Automatic lubrication
- · Digital ammeters for a precise reading of the wheel absorption
- · 4 felts: high processing speed and quality



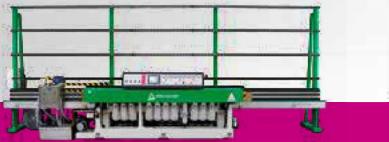
# GAMMA SERIES

THE FLEET



### **GAMMA SERIES**

7|8|613|614|713 633|643|723|743

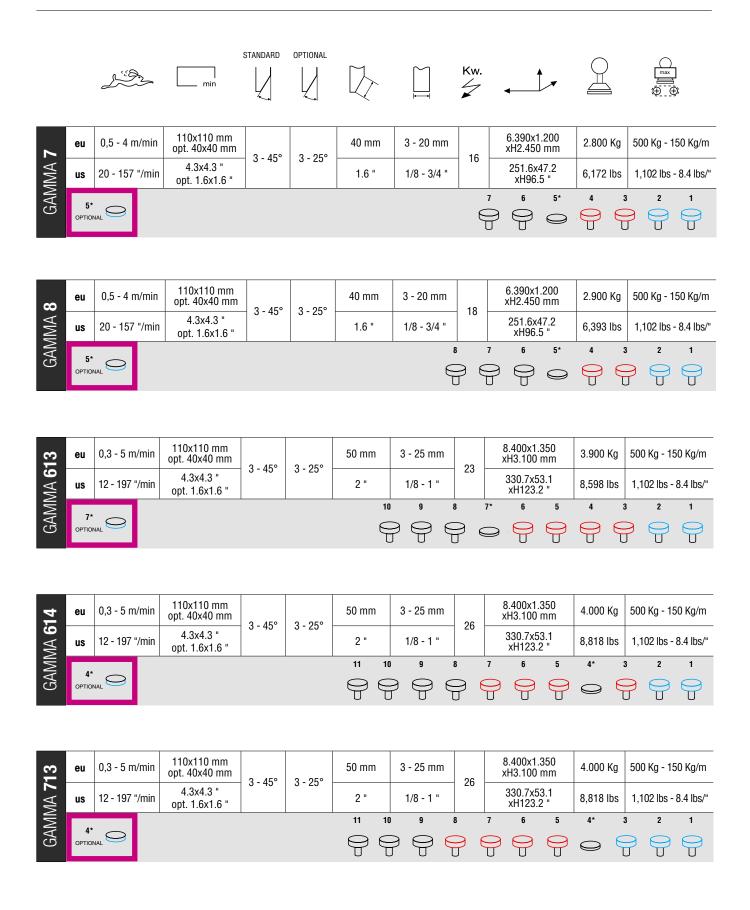


Straight-line bevelling machines for processing the bevel and flat edge with arris, using liquid cerium oxide



# 7 8 613 614 713

### Straight-line bevelling machines for processing the polished bevel using liquid cerium oxide

















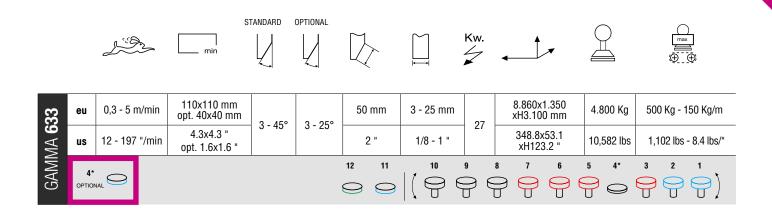






### 633

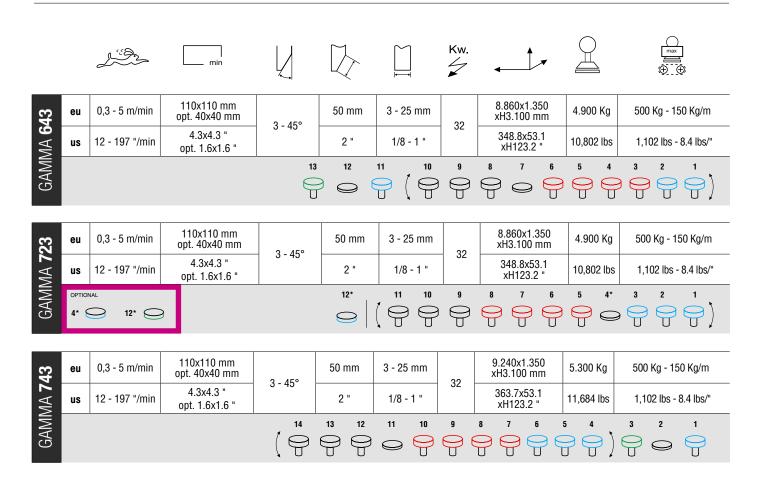
# Straight-line bevelling machines for processing the bevel and pencil edge, using liquid cerium oxide



### **GAMMA** SERIES

643 723 743

Straight-line bevelling machines for processing the bevel and flat edge with arris, using liquid cerium oxide



















The washing machine applied to the edging machines and bevelling machines outlet conveyor allows the complete cleaning and drying of the processed edges of the glass sheets.

		min		Kw.			
300	eu	300x300 mm	the same of the	2 *	550x600 xH770 mm	95 Kg	2
)T <b>3</b> (	us	11.8x11.8 "	machine on which it is fitted on		21.6x23.6 xH30.3 "	210 lbs	
				*standard (it may change according to the included options)			



The only one in the market capable of guaranteeing constant monitoring of the various functions of the machine through different control methods

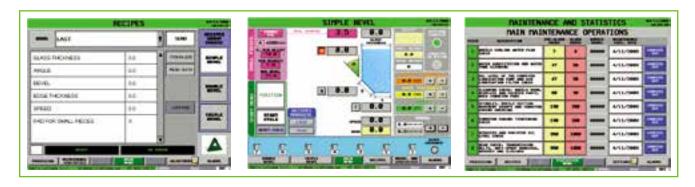
#### **BASIC 3.4** "

Machine's data and maintenance information panel



#### **ADVANCED 10.4** "

Panel for the control and management of all work steps



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